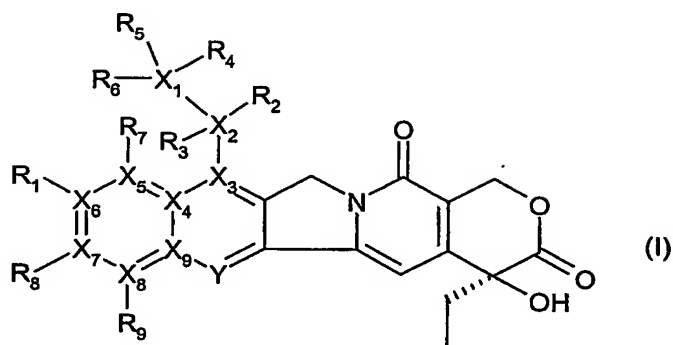


## CLAIMS

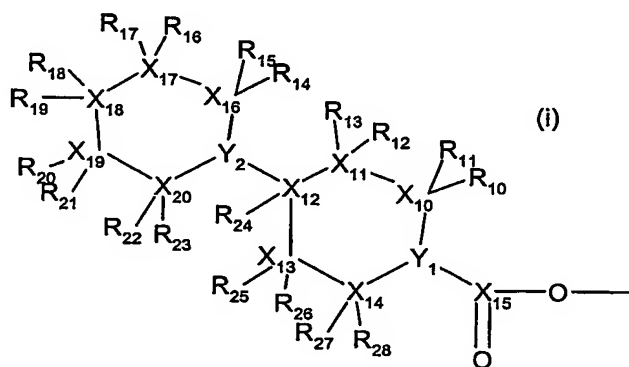
1. A stable labeled camptothecin analogs of formula (I)

5



wherein

- 10 each of  $R_2$ ,  $R_3$ ,  $R_4$ ,  $R_5$ ,  $R_6$ ,  $R_7$ ,  $R_8$  and  $R_9$  independently represents  $^2\text{H}$  or  $\text{H}$ ;  
 each of  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$ ,  $X_7$ ,  $X_8$  and  $X_9$  independently represents  $^{13}\text{C}$  or  $\text{C}$ ;  
 $\text{Y}$  is  $^{15}\text{N}$  or  $\text{N}$ ; and  
 15  $R_1$  is a hydroxyl group or a group of formula (i)



wherein

each of  $R_{10}$ ,  $R_{11}$ ,  $R_{12}$ ,  $R_{13}$ ,  $R_{14}$ ,  $R_{15}$ ,  $R_{16}$ ,  $R_{17}$ ,  $R_{18}$ ,  $R_{19}$ ,  $R_{20}$ ,  $R_{21}$ ,  $R_{22}$ ,  $R_{23}$ ,  $R_{24}$ ,  $R_{25}$ ,  $R_{26}$ ,  $R_{27}$  and  $R_{28}$  independently represents  $^2\text{H}$  or  $\text{H}$ ,

each of  $X_{10}$ ,  $X_{11}$ ,  $X_{12}$ ,  $X_{13}$ ,  $X_{14}$ ,  $X_{15}$ ,  $X_{16}$ ,  $X_{17}$ ,  $X_{18}$ ,  $X_{19}$  and  $X_{20}$  independently represents  $^{13}\text{C}$  or  $\text{C}$ ,

each of  $Y_1$  and  $Y_2$  independently represents  $^{15}\text{N}$  or  $\text{N}$ ;

with the proviso that at least one of  $R_2$ ,  $R_3$ ,  $R_4$ ,  $R_5$ ,  $R_6$ ,  $R_7$ ,  $R_8$ ,  $R_9$ ,  $R_{10}$ ,  $R_{11}$ ,  $R_{12}$ ,  $R_{13}$ ,  $R_{14}$ ,  $R_{15}$ ,  $R_{16}$ ,  $R_{17}$ ,  $R_{18}$ ,  $R_{19}$ ,  $R_{20}$ ,  $R_{21}$ ,  $R_{22}$ ,  $R_{23}$ ,  $R_{24}$ ,  $R_{25}$ ,  $R_{26}$ ,  $R_{27}$ ,  $R_{28}$ ,  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$ ,  $X_7$ ,  $X_8$ ,  $X_9$ ,  $X_{10}$ ,  $X_{11}$ ,  $X_{12}$ ,  $X_{13}$ ,  $X_{14}$ ,  $X_{15}$ ,  $X_{16}$ ,  $X_{17}$ ,  $X_{18}$ ,  $X_{19}$ ,  $X_{20}$ ,  $Y$ ,  $Y_1$  and  $Y_2$  is isotopically labeled; or a pharmaceutically acceptable salt thereof.

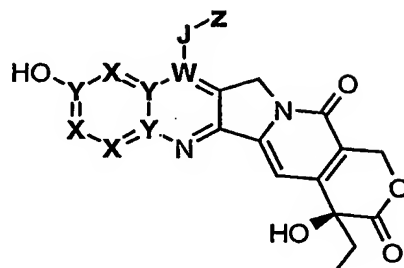
2. A compound of formula (I) as claimed in claim 1, wherein  $R_1$  is a hydroxyl group.

3. A compound of formula (I) as claimed in claim 1, wherein  $R_1$  is a group of formula (i) as defined in claim 1.

4. A compound of formula (I) as claimed in claim 1, wherein  $R_2$ ,  $R_3$ ,  $R_4$ ,  $R_5$ ,  $R_6$ ,  $R_7$ ,  $R_8$  and  $R_9$  are all  $\text{H}$ ,  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$ ,  $X_7$ ,  $X_8$  and  $X_9$  are all  $\text{C}$ ,  $Y$  is  $\text{N}$  and  $R_1$  is a group (i) as defined in claim 1.

5. A compound of formula (I) as claimed in claim 1, wherein each of  $R_2$ ,  $R_3$ ,  $R_4$ ,  $R_5$ ,  $R_6$ ,  $R_7$ ,  $R_8$  and  $R_9$  independently represents  $^2\text{H}$  or  $\text{H}$ , each of  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$ ,  $X_7$ ,  $X_8$  and  $X_9$  independently represents  $^{13}\text{C}$  or  $\text{C}$ ,  $Y$  is  $^{15}\text{N}$  or  $\text{N}$ ,  $R_1$  is a hydroxyl group or a group of formula (i) wherein  $R_{10}$ ,  $R_{11}$ ,  $R_{12}$ ,  $R_{13}$ ,  $R_{14}$ ,  $R_{15}$ ,  $R_{16}$ ,  $R_{17}$ ,  $R_{18}$ ,  $R_{19}$ ,  $R_{20}$ ,  $R_{21}$ ,  $R_{22}$ ,  $R_{23}$ ,  $R_{24}$ ,  $R_{25}$ ,  $R_{26}$ ,  $R_{27}$  and  $R_{28}$  are all  $\text{H}$ ,  $X_{10}$ ,  $X_{11}$ ,  $X_{12}$ ,  $X_{13}$ ,  $X_{14}$ ,  $X_{15}$ ,  $X_{16}$ ,  $X_{17}$ ,  $X_{18}$ ,  $X_{19}$  and  $X_{20}$  are all  $\text{C}$  and  $Y_1$  and  $Y_2$  are  $\text{N}$ .

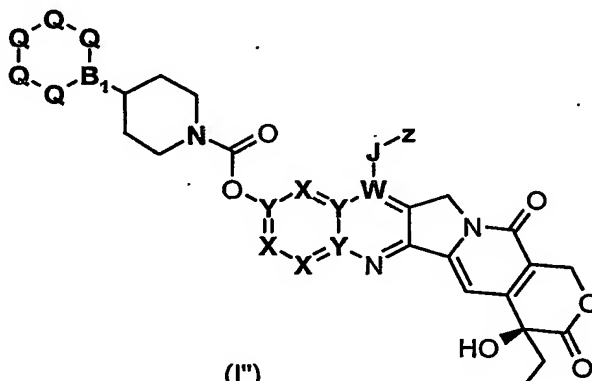
6. A compound of formula (I')



(I')

5 as defined in TABLE 1.

7. A compound of formula (I''), optionally in the form of a pharmaceutical acceptable salt,



(I'')

10

as defined in TABLE 2.

8. A process for the preparation of a stable labeled camptothecin analog of formula (I) as defined in claim 1, wherein

15

$R_1$  is a hydroxyl group,

each of  $R_2$ ,  $R_3$ ,  $R_4$ ,  $R_5$ ,  $R_6$ ,  $R_7$ ,  $R_8$  and  $R_9$  independently represents  $^2\text{H}$  or  $\text{H}$ ,

each of  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$ ,  $X_7$ ,  $X_8$  and  $X_9$

20

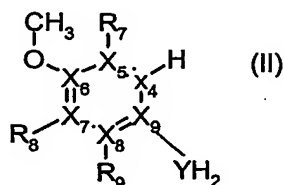
independently represents  $^{13}\text{C}$  or  $\text{C}$ , and

$\text{Y}$  is  $^{15}\text{N}$  or  $\text{N}$ ,

with the proviso that at least one of  $R_2$ ,  $R_3$ ,  $R_4$ ,  $R_5$ ,  $R_6$ ,  $R_7$ ,  $R_8$ ,  $R_9$ ,  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$ ,  $X_7$ ,  $X_8$ ,  $X_9$  and  $Y$  is isotopically labeled,

which comprises:

- 5 (a) reacting a compound of formula (II)

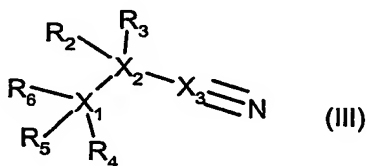


wherein

each of  $R_7$ ,  $R_8$  and  $R_9$  independently represents  $^2\text{H}$  or  $\text{H}$ ,  
 10 each of  $X_4$ ,  $X_5$ ,  $X_6$ ,  $X_7$ ,  $X_8$  and  $X_9$  independently represents  $^{13}\text{C}$  or  $\text{C}$ , and

$Y$  is  $^{15}\text{N}$  or  $\text{N}$ ,

with a compound of formula (III)

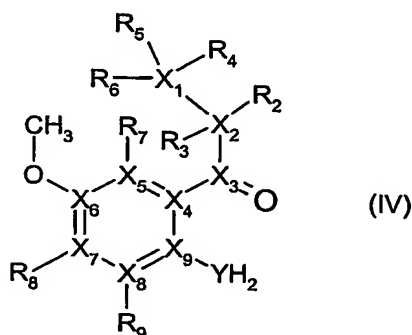


wherein

each of  $R_2$ ,  $R_3$ ,  $R_4$ ,  $R_5$  and  $R_6$  independently represents  $^2\text{H}$  or  $\text{H}$ , and

each of  $X_1$ ,  $X_2$  and  $X_3$  independently represents  $^{13}\text{C}$  or  $\text{C}$ ,

20 to obtain the compound of formula (IV)

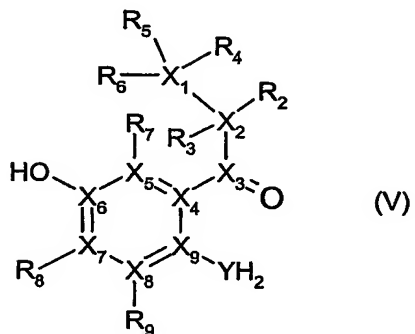


wherein

each of  $R_2$ ,  $R_3$ ,  $R_4$ ,  $R_5$ ,  $R_6$ ,  $R_7$ ,  $R_8$ ,  $R_9$ ,  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$ ,  $X_7$ ,  $X_8$ ,  $X_9$  and  $Y$ , are as above described,

so that at least one of  $R_2$ ,  $R_3$ ,  $R_4$ ,  $R_5$ ,  $R_6$ ,  $R_7$ ,  $R_8$ ,  $R_9$ ,  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$ ,  $X_7$ ,  $X_8$ ,  $X_9$  and  $Y$  is isotopically labeled;

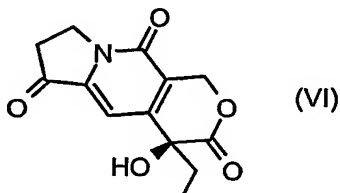
- (b) cleaving a compound of formula (IV) to obtain a compound of formula (V)



wherein

$R_2$ ,  $R_3$ ,  $R_4$ ,  $R_5$ ,  $R_6$ ,  $R_7$ ,  $R_8$ ,  $R_9$ ,  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$ ,  $X_7$ ,  $X_8$ ,  $X_9$  and  $Y$  are as above described for the compound (IV); and

- (c) reacting a compound of formula (V) with the compound of formula (VI)



to obtain the desired compound of formula (I).

9. A process for preparing a compound of formula (I) as defined in claim 1, wherein

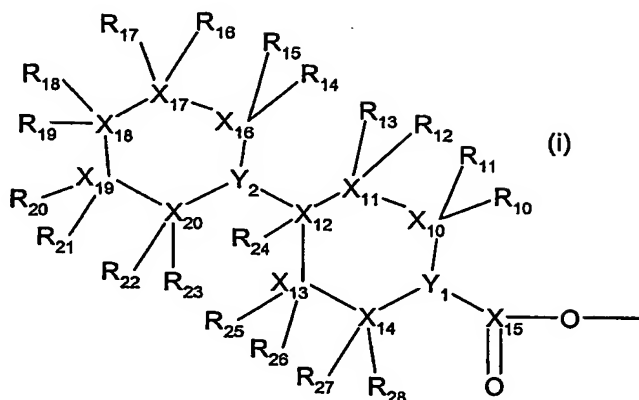
each of  $R_2$ ,  $R_3$ ,  $R_4$ ,  $R_5$ ,  $R_6$ ,  $R_7$ ,  $R_8$  and  $R_9$  independently represents  $^2H$  or  $H$ ,

each of  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$ ,  $X_7$ ,  $X_8$  and  $X_9$  independently represents  $^{13}\text{C}$  or  $\text{C}$ ,

$Y$  is  $^{15}\text{N}$  or  $\text{N}$ , and

$R_1$  is a group of formula (i)

5



wherein

each of  $R_{10}$ ,  $R_{11}$ ,  $R_{12}$ ,  $R_{13}$ ,  $R_{14}$ ,  $R_{15}$ ,  $R_{16}$ ,  $R_{17}$ ,  $R_{18}$ ,  $R_{19}$ ,  $R_{20}$ ,  $R_{21}$ ,  $R_{22}$ ,  $R_{23}$ ,  $R_{24}$ ,  $R_{25}$ ,  $R_{26}$ ,  $R_{27}$  and  $R_{28}$  independently represents  $^2\text{H}$  or  $\text{H}$ ,

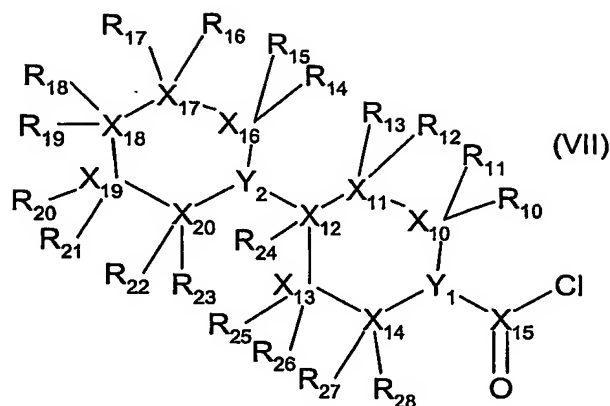
each of  $X_{10}$ ,  $X_{11}$ ,  $X_{12}$ ,  $X_{13}$ ,  $X_{14}$ ,  $X_{15}$ ,  $X_{16}$ ,  $X_{17}$ ,  $X_{18}$ ,  $X_{19}$  and  $X_{20}$  independently represents  $^{13}\text{C}$  or  $\text{C}$ , and

each of  $Y_1$  and  $Y_2$  independently represents  $^{15}\text{N}$  or  $\text{N}$ ,

with the proviso that at least one of  $R_2$ ,  $R_3$ ,  $R_4$ ,  $R_5$ ,  $R_6$ ,  $R_7$ ,  $R_8$ ,  $R_9$ ,  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$ ,  $X_7$ ,  $X_8$ ,  $X_9$  and  $Y$  is isotopically labeled, and that at least one of  $R_{10}$ ,  $R_{11}$ ,  $R_{12}$ ,  $R_{13}$ ,  $R_{14}$ ,  $R_{15}$ ,  $R_{16}$ ,  $R_{17}$ ,  $R_{18}$ ,  $R_{19}$ ,  $R_{20}$ ,  $R_{21}$ ,  $R_{22}$ ,  $R_{23}$ ,  $R_{24}$ ,  $R_{25}$ ,  $R_{26}$ ,  $R_{27}$ ,  $R_{28}$ ,  $X_{10}$ ,  $X_{11}$ ,  $X_{12}$ ,  $X_{13}$ ,  $X_{14}$ ,  $X_{15}$ ,  $X_{16}$ ,  $X_{17}$ ,  $X_{18}$ ,  $X_{19}$ ,  $X_{20}$ ,  $Y_1$  and  $Y_2$  is isotopically labeled,

which comprises:

(d) reacting a compound of formula (I) as obtained in step (c) above with a compound of formula (VII)



wherein

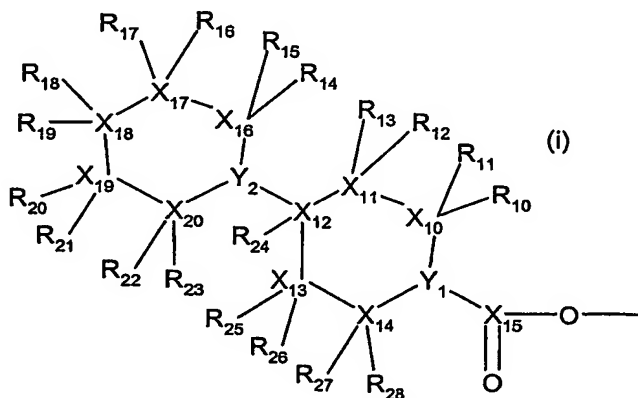
each of  $R_{10}$ ,  $R_{11}$ ,  $R_{12}$ ,  $R_{13}$ ,  $R_{14}$ ,  $R_{15}$ ,  $R_{16}$ ,  $R_{17}$ ,  $R_{18}$ ,  $R_{19}$ ,  $R_{20}$ ,  $R_{21}$ ,  $R_{22}$ ,  $R_{23}$ ,  $R_{24}$ ,  $R_{25}$ ,  $R_{26}$ ,  $R_{27}$  and  $R_{28}$  independently represents  $^2\text{H}$  or  $\text{H}$ ,

each of  $X_{10}$ ,  $X_{11}$ ,  $X_{12}$ ,  $X_{13}$ ,  $X_{14}$ ,  $X_{15}$ ,  $X_{16}$ ,  $X_{17}$ ,  $X_{18}$  and  $X_{20}$  independently represents  $^{13}\text{C}$  or  $\text{C}$ , and

each of  $Y_1$  and  $Y_2$  independently represents  $^{15}\text{N}$  or  $\text{N}$ ,

with the proviso that at least one of  $R_{10}$ ,  $R_{11}$ ,  $R_{12}$ ,  $R_{13}$ ,  $R_{14}$ ,  $R_{15}$ ,  $R_{16}$ ,  $R_{17}$ ,  $R_{18}$ ,  $R_{19}$ ,  $R_{20}$ ,  $R_{21}$ ,  $R_{22}$ ,  $R_{23}$ ,  $R_{24}$ ,  $R_{25}$ ,  $R_{26}$ ,  $R_{27}$ ,  $R_{28}$ ,  $X_{10}$ ,  $X_{11}$ ,  $X_{12}$ ,  $X_{13}$ ,  $X_{14}$ ,  $X_{15}$ ,  $X_{16}$ ,  $X_{17}$ ,  $X_{18}$ ,  $X_{19}$ ,  $X_{20}$ ,  $Y_1$  and  $Y_2$  is isotopically labeled, to obtain the desired compound of formula (I).

10. A process for preparing a compound of formula (I) as defined in claim 1, wherein  $R_2$ ,  $R_3$ ,  $R_4$ ,  $R_5$ ,  $R_6$ ,  $R_7$ ,  $R_8$  and  $R_9$  are all  $\text{H}$ ;  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$ ,  $X_7$ ,  $X_8$ , and  $X_9$  are all  $\text{C}$ ,  $Y$  is  $\text{N}$  and  $R_1$  is a group of formula (i)



wherein

each of  $R_{10}$ ,  $R_{11}$ ,  $R_{12}$ ,  $R_{13}$ ,  $R_{14}$ ,  $R_{15}$ ,  $R_{16}$ ,  $R_{17}$ ,  $R_{18}$ ,  $R_{19}$ ,  $R_{20}$ ,  $R_{21}$ ,  $R_{22}$ ,  $R_{23}$ ,  $R_{24}$ ,  $R_{25}$ ,  $R_{26}$ ,  $R_{27}$  and  $R_{28}$  independently represents  $^2\text{H}$  or  $\text{H}$ ,

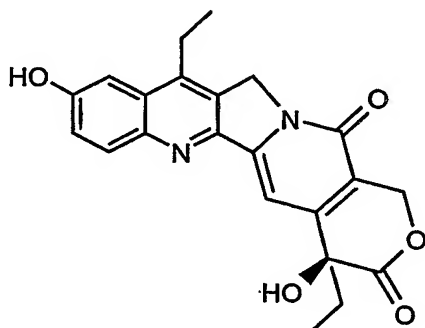
each of  $X_{10}$ ,  $X_{11}$ ,  $X_{12}$ ,  $X_{13}$ ,  $X_{14}$ ,  $X_{15}$ ,  $X_{16}$ ,  $X_{17}$ ,  $X_{18}$ ,  $X_{19}$  and  $X_{20}$  independently represents  $^{13}\text{C}$  or  $\text{C}$ , and

each of  $Y_1$  and  $Y_2$  independently represents  $^{15}\text{N}$  or  $\text{N}$ ,

with the proviso that at least one of  $R_{10}$ ,  $R_{11}$ ,  $R_{12}$ ,  $R_{13}$ ,  $R_{14}$ ,  $R_{15}$ ,  $R_{16}$ ,  $R_{17}$ ,  $R_{18}$ ,  $R_{19}$ ,  $R_{20}$ ,  $R_{21}$ ,  $R_{22}$ ,  $R_{23}$ ,  $R_{24}$ ,  $R_{25}$ ,  $R_{26}$ ,  $R_{27}$ ,  $R_{28}$ ,  $X_{10}$ ,  $X_{11}$ ,  $X_{12}$ ,  $X_{13}$ ,  $X_{14}$ ,  $X_{15}$ ,  $X_{16}$ ,  $X_{17}$ ,  $X_{18}$ ,  $X_{19}$ ,  $X_{20}$ ,  $Y_1$  and  $Y_2$  is isotopically labeled,

which comprises:

(e) reacting the compound of formula



(SN-38)

with a compound of formula (VII) as above described to obtain the desired compound of formula (I), and optionally converting it into a pharmaceutically acceptable salt thereof.

11. A process for preparing a compound of formula (I) as defined in claim 1, wherein

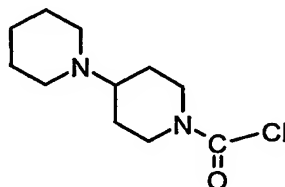
each of  $R_2$ ,  $R_3$ ,  $R_4$ ,  $R_5$ ,  $R_6$ ,  $R_7$ ,  $R_8$ ,  $R_9$ ,  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$ ,  $X_7$ ,  $X_8$ ,  $X_9$  and  $Y$ , are as above described, with the proviso that at least one of  $R_2$ ,  $R_3$ ,  $R_4$ ,  $R_5$ ,  $R_6$ ,  $R_7$ ,  $R_8$ ,  $R_9$ ,  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$ ,  $X_7$ ,  $X_8$ ,  $X_9$  and  $Y$  is isotopically labeled, and



R<sub>1</sub> is a group of formula (i) wherein R<sub>10</sub>, R<sub>11</sub>, R<sub>12</sub>, R<sub>13</sub>, R<sub>14</sub>, R<sub>15</sub>, R<sub>16</sub>, R<sub>17</sub>, R<sub>18</sub>, R<sub>19</sub>, R<sub>20</sub>, R<sub>21</sub>, R<sub>22</sub>, R<sub>23</sub>, R<sub>24</sub>, R<sub>25</sub>, R<sub>26</sub>, R<sub>27</sub>, R<sub>28</sub> are all H and X<sub>10</sub>, X<sub>11</sub>, X<sub>12</sub>, X<sub>13</sub>, X<sub>14</sub>, X<sub>15</sub>, X<sub>16</sub>, X<sub>17</sub>, X<sub>18</sub>, X<sub>19</sub> and X<sub>20</sub> are all C, Y<sub>1</sub> and Y<sub>2</sub> are N,

5 which comprises:

(f) reacting a compound of formula (I) as obtained in step (c) above with the compound of formula



10 to obtain the desired compound of formula (I), and optionally converting it into a pharmaceutically acceptable salt thereof.

12. Use of a stable labeled camptothecin analog of formula (I) as claimed in claim 1, for ADME studies.

15

13. Use of a stable labeled camptothecin analog of formula (I) as claimed in claim 1, as an internal standard in an analytical method for the quantitative detection of the corresponding unlabeled camptothecin analog in a biological sample.

20

14. Use of a stable labeled camptothecin analog of formula (I') as claimed in claim 6 and formula (I'') as claimed in claim 7 or a pharmaceutically acceptable salt thereof as an internal standard in an analytical method for the quantitative detection of the corresponding unlabeled camptothecin analog in a biological sample.

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